

MAINTENANCE MANAGEMENT MANUAL

SUMMARY

PREFACE

This Maintenance Management Operations Manual has been prepared by the County Road Administration Board for the counties of Washington State. The Manual is intended to support implementation and operation of a formal Maintenance Management System (MMS) and is intended for use by the individuals with responsibility for the development, implementation and operation of a county's Maintenance Management System. The general maintenance management concepts described in this manual are applicable to all counties. Specific details of maintenance management, however, may vary from county to county due to varying conditions and needs.

The summary below provides an overview of Maintenance Management and some guidance in "getting started" towards setting up and preparing to use more formal maintenance management procedures. Specific examples shown in this summary include some of the information necessary for the building blocks of an effective management system.

USING THE MANUAL—This manual can be used in a number of ways, including:

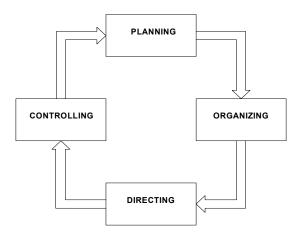
- 1. As an overview of Maintenance Management
- 2. As a guide to setting up a Maintenance Management System
- 3. As a step-by-step explanation of Maintenance Management
- 4. As a guide for field operations
- 5. As a guide for management
- 6. As an indicator of computer requirements
- 7. As a procedures manual for MMS operation and update
- 8. As a training guide
- 9. As a view of the organizational attributes of Maintenance Management

Overview of maintenance management....from general to specific.....

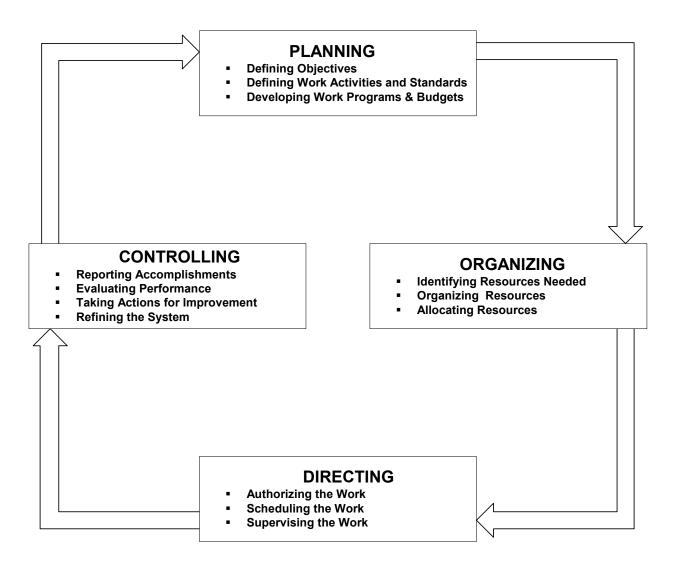
Maintenance management is a method of utilizing resources to accomplish a predetermined level of service for road assets. Formal maintenance management includes the primary management functions of planning, organizing, directing and controlling. A maintenance management system (MMS) can be described as a systematic process to manage a maintenance program. Another way of describing maintenance management—a systematic work management process that applies good common sense to help people work together to improve maintenance operations.

Starting from this brief description of maintenance management, the paragraphs and figures below provide additional, and increasingly detailed, descriptions of maintenance management procedures and elements of maintenance management systems.

Applying management principles to county road maintenance operations recognizes that many county road activities can be planned, scheduled and accomplished in a defined manner. Maintenance management provides a framework for developing maintenance plans, tracking work accomplishment and preparing reports that compare planned and actual performance. Beginning with a basic framework for management which includes planning, organizing, directing and controlling, an overview of maintenance management can be presented as:



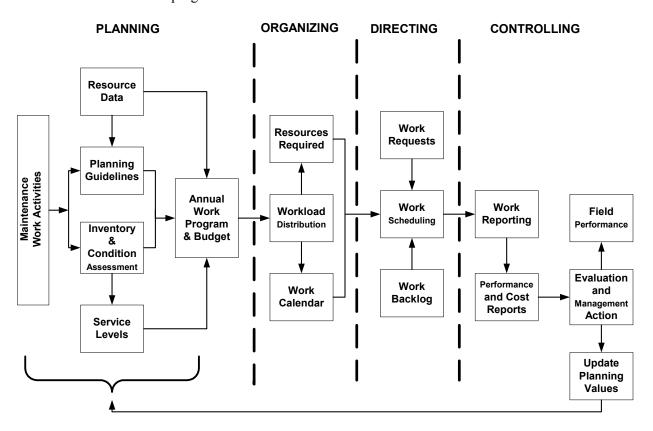
Including more descriptive, though still fairly general, details provides the following:



Further description of these elements of maintenance management could include the following:

- Planning maintenance activities based upon the road features to be maintained, the resources (labor, equipment & materials) needed to provide maintenance and the level of service to be provided by the maintenance. This includes preparing budgets based upon maintenance performance standards to define the specific types and amounts of maintenance work.
- Organizing the labor, equipment and material resources to ensure that planned maintenance activities can be accomplished with the budget available.
- Directing maintenance operations by authorizing, scheduling and supervising maintenance activities and preparing the annual, seasonal and short-term schedules needed for guidance.
- Controlling maintenance operations by monitoring work accomplishment and expenditures to ensure that planned work programs are actually achieved within available resource levels.

The flow of information throughout the maintenance management process provides another, yet more detailed, view of a formalized maintenance program:



The above information flow depicts the primary elements and sub-elements of a formalized maintenance management system (MMS). Maintenance management systems are used by public works directors and field managers to plan, organize, schedule, control and evaluate road maintenance programs. With maintenance responsibilities involving many miles of roads, many employees and often millions of dollars, the management requirements are complex and require consistent procedures to ensure the success of a maintenance program.

Essentially, maintenance management systems are orderly processes for recording, analyzing and displaying information about the road system, the work performed in maintaining the system and the resulting costs and condition of the system. For small operations, manual recording and analysis may be a suitable means of operating the system, though with availability of microcomputers, almost all agencies can benefit from the use of electronic data processing for management systems.

Regardless of the way in which the data is processed, the concepts of a maintenance management system remain the same. The basic components of maintenance management systems developed and generally accepted by road maintenance organizations include:

- The development of performance standards for principal maintenance activities describing the procedures to be followed, the labor, equipment and materials to be used and the rate of production to be achieved.
- The determination of workloads through the measurement of quantities of the various elements of the road system (system inventory) and the evaluation of external influences (such as weather and traffic) acting upon these elements which create a need for maintenance.
- The budgeting (dollars) of resources (labor, equipment, materials) to meet the predicted workload in terms of specific programs (activities, quantities, locations) to be achieved.

- The scheduling of activities within the budgeted program to utilize resources in the most efficient manner, to reduce fluctuations in manpower and equipment requirements, and to keep the roadway system operating in a safe, convenient manner.
- The establishment of a management information system which provides the basic knowledge required by operating managers for routine decisions and the special reports required by management for control and improvement of the program.

A fundamental element of a maintenance management system is timely reporting of pertinent, accurate data. This permits performance evaluations and management decisions to he based upon documented facts. The facts include information as to how effectively and economically the available resources were utilized by the field forces and how much work was done in comparison with the amount originally planned. Problem areas can then be identified and corrective action can be taken to ensure effective accomplishment of the work program.

In addition to the normal fiscal information provided by the county's accounting function, many public works agencies use systems that account for the cost of work, activity by activity. This "activity costing" does not replace line-item reporting of expenditures. It simply provides another basis for evaluating work being done. Such "activity costing" or "cost accounting" systems come in many forms, from custom tailored systems related to the county's general accounting system to customized "off-the-shelf" maintenance, work or resource management systems from a range of computer software vendors. The attributes of any such system employed by the county will influence the manner in which the above noted MMS information flow can be accommodated. Although cost accounting systems allow the detailed tracking of maintenance activity costs, such systems may not accommodate the details of the budget development process, workload distribution and the generation of work schedules that may be desired.

What can a formalized maintenance management system (MMS) do for a county? It can do what county engineers, maintenance managers and supervisors want it to do — no more, no less. The system is a management tool, one that can be employed to achieve a number of benefits or one that can be used to attain only certain limited objectives. Typical benefits are summarized below:

- Improved Resource Utilization The maintenance management system helps county engineers use their labor, equipment, and materials more efficiently. For example, workload peaking can be reduced considerably, improving labor/productivity. Such efficiency improvements give the county better road maintenance for the same tax dollars. Alternatively, the county can reduce its maintenance expenditures while retaining the level of service it has enjoyed in the past.
- Equitable Resource Allocation In the maintenance management system, expenditures in each area of the county are based on the road requirement in that particular area. Thus, expenditures in each area have an objective basis and all parts of the county have comparable levels of service.
- Budget Evaluation In the maintenance management system, a proposed budget is derived from a work program that specifies exactly how the money will be used. If available funds are less than the amount needed, someone in authority must decide which maintenance services are to be reduced or eliminated. If the elected officials direct that additional services or higher levels of maintenance service be carried out, the cost can readily be determined. After a budget has been approved and the money spent, elected officials can compare the actual results with those in the approved work program.
- Employee Morale Field supervisors and their crews like to know what is expected of them. The maintenance management system provides them with clear performance standards and timely information about their actual performance. Experience has shown that improved morale is particularly evident when supervisors participate in the development of performance standards and system procedures and in the actual reporting of daily work accomplishment.

....and some possible problems:

Even though the basic concepts and procedures for the maintenance management system are quite logical and simple, some managers encounter problems when they try to adapt and implement such systems. Some pitfalls and ways to avoid them are described below.

- Insufficient Management Support—Normally, the county engineer and his staff will be responsible for developing the details of the system. Elected officials, however, should be kept informed 1) of the system operation and 2) of the consequences associated with managing within the system approach. They must have a sincere commitment to the system objectives and procedures.
- Over-refinement—Some managers seek unrealistic precision in the system. Excessive numbers of defined work activities, application of sophisticated time and motion studies as a prerequisite for adopting work performance standards, and unduly complicated procedures for reporting and summarizing work performance all delay implementation and acceptance of the system. The fact that many maintenance agencies employ performance standards suggests that there is no need to "reinvent the wheel." Nor is there any need for time-and-motion studies. Instead, there is need only to adapt and refine existing standards. A county can adopt standards that work for another county, revising them as experience is gained.
- Lack of Adequate Orientation and Training—Inadequate orientation and training of field personnel can cause problems and confusion during the initial periods of implementation. Do not expect operations and procedures to change automatically because a memo is issued or a manual of instructions is distributed. Special efforts are essential to bring about understanding and acceptance of new methods and procedures, such as a series of carefully planned workshops for supervisors. Advanced orientation and training will pay off with quicker and more effective results. Without such training, implementation will be painful at best, and perhaps even unsuccessful.
- Labor Union Opposition—A few special considerations can arise when maintenance forces are unionized. To alleviate the concern and skepticism of union workers regarding new techniques and procedures affecting their jobs, management must discuss the new system early in order to establish a mutual understanding and alleviate apprehension. Union support and endorsement of new systems and procedures generally occur when labor union representatives participate in discussions with management regarding the impacts of system implementation on union employees.

GETTING STARTED—In setting up and preparing to use more formal maintenance management procedures, details of the planning element should be addressed. Specifically, the important building blocks of maintenance management—activity guidelines and feature inventory should be addressed. Note that the PLANNING and other elements of maintenance management address following questions:

What kinds of information are needed to set up a maintenance management system?

- Management unit data
- Maintenance feature inventory data
- Labor, equipment and materials cost and inventory data
- Maintenance activity information
- Location information

What are the specific procedures and questions addressed by maintenance management?

- How is the maintenance operation organized? (management units—districts, areas)
- What is maintained and what condition is it in? (feature inventory and condition assessment)
- What type of maintenance work is done? (activity list)
- How often or how much maintenance work should be done? (quantity standard and service level)
- What people, equipment and materials are needed? (resources and costs)
- When is work done? (work calendar)
- When, where, why, and how is the maintenance activity performed? (activity guideline)
- Where is work done? (location)
- What is the optimum level of maintenance? (desired work program and budget)
- What level of maintenance is funded? (planned work program)
- What is the difference between the desired and planned programs? (deferred maintenance)
- How much work is actually accomplished or requested? (work reporting)
- How does the planned work program compare to actual work accomplished? (evaluation reports)

Documenting your maintenance work program

To begin, obtain and compile details of the current maintenance program:

- Organization chart
- Map—useful in identifying maintenance areas....and responsibilities
- Current expenditures....BARS provides detailed tracking of maintenance costs

Document inventory of maintainable features (maintenance assets)....

What gets maintained?

A sample form for use in compiling such data is presented below. Note—the inventory may also be broken down by maintenance area to better document the maintenance feature inventory (assets) being maintained in each Supervisor's area.

MAINTENANCE FEATURE INVENTORY DATA COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

FEATURE	FEATURE	MEAS	MGMT	TOTAL	C	ONDITION	RATING
CODE	NAME	UNITS	UNIT	INVENTORY	1	2	3
2310	gravel road	miles	ADAM	1,131	0	0	0
2320	paved road	miles	ADAM	648	0	0	0
2330	shoulder	miles	ADAM	1,296	0	0	0
2340	total road	miles	ADAM	1,779	0	0	0
2410	ditch	miles	ADAM	1,296	0	0	0
2420	culvert	each	ADAM	2,669	0	0	0
2430	catch basin	each	ADAM	1	0	0	0
2510	bridge	each	ADAM	124	0	0	0
2520	other structure	each	ADAM	124	0	0	0
2610	sidewalk	feet	ADAM	1	0	0	0
2620	path	feet	ADAM	1	0	0	0
2630	street light	each	ADAM	1	0	0	0
2640	signs	each	ADAM	45,000	0	0	0
2650	guardrail	feet	ADAM	3,240	0	0	0
2660	striping	miles	ADAM	1,944	0	0	0
2910	year	year	ADAM	1	0	0	0

Document unit costs and amounts of Labor, Equipment and Materials resources.

Such records are typically available from personnel/payroll files and ER&R files.

A sample form is presented below.

LABOR, EQUIPMENT AND MATERIALS DATA COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

SAMPLE LABOR, EQUIPMENT AND MATERIALS RESOURCES AND UNIT COSTS

RESOURCE	RESOURCE	MGMT	RES.	UNIT		AVAILABILITY
CODE	NAME	UNIT	TYPE	COST	INVENTOR	(PCT) or UNIT
					Υ	,
E101	Grader	MTCE	Е	28.00	1	80
E102	Pickup	MTCE	Е	4.00	1	80
E103	Dump truck	MTCE	Е	21.00	1	80
E105	Water truck	MTCE	Е	15.00	1	80
E106	Loader	MTCE	Е	30.00	1	80
E107	Patch truck	MTCE	Е	10.00	1	80
E108	Air compressor	MTCE	E	6.00	1	80
E109	Distributor	MTCE	E	60.00	1	80
E110	Steel Roller	MTCE	E	20.00	1	80
E111	Plate compactor	MTCE	E	3.00	1	80
E112	Broom	MTCE	E	35.00	1	80
E113	Rub tire roller	MTCE	E	20.00	1	80
E114	Excavator	MTCE	Е	45.00	1	80
E115	Vactor	MTCE	E	45.00	1	80
E116	Chipper	MTCE	E	25.00	1	80
E117	Chainsaw	MTCE	E	3.00	1	80
E118	Propane torch	MTCE	E	2.00	1	80
L201	Maint Worker I	MTCE	L	20.00	1	90
L202	Maint Worker II	MTCE	L	22.36	1	90
L203	Maint WorkerIII	MTCE	L	28.64	1	90
L206	Sign Tech	MTCE	L	28.64	1	90
L209	Supervisor	MTCE	L	30.00	1	90
M301	5/8" crush rock	MTCE	М	12.00		CY
M302	Cold Mix	MTCE	М	40.00		Ton
M303	Crack filler	MTCE	М	2.00		Gal
M304	Sand	MTCE	М	9.00		CY
M305	Tack oil	MTCE	М	0.80		Gal
M306	Hot Mix Class G	MTCE	М	35.00		Ton
M307	CRS2 or CMS2	MTCE	М	0.10		Gal
M308	Culvert	MTCE	М	12.00		Ft
M309	De-icer chem	MTCE	М	1.00		Gal
M311	Markers	MTCE	М	0.10		Ea
M321	Spray chemical	MTCE	М	12.00		Gal
M331	Trash bags	MTCE	М	0.50		Ea
M391	Misc materials	MTCE	М	1.00		\$
M392	Misc sign matrl	MTCE	М	1.00		\$

Develop, with Supervisors, complete descriptions of maintenance activities... the what, where, when, why, how and how much of maintenance activities....including cost also.

The Activity Guidelines below provide some suggestions and possible starting points for the discussion of maintenance activities. Note—this requires considerable attention and time as it is one of the most important steps in documenting the specifics of an individual maintenance program.

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Activity Guidelines show details of maintenance activities and also include resource cost information. Shown below is as example of a Maintenance Activity Guideline....the first page presents a format for documenting the activity and the second form (on the next page) presents a format for identifying and documenting costs associated with the activity, as well as expected average daily production.

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By combining the material developed from the previous steps, a Work Program and Budget can be developed. This is one of the primary outputs of the PLANNING element of maintenance management.

See sample below. This sample was developed using the activity guidelines and cost data, as well as county's maintenance cost data for the year 2001 obtained from the annual report to the Secretary of Transportation.

WORK PROGRAM AND BUDGET REPORT COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

ACTIVITY CODE NAME		ITORY		E LEVEL	PCT OF	ANNUAL WORK	AVG DAILY	CREW SIZE	PERSON DAYS	COST LABOR	DISTRIBU EQUIP	ITION MAT/OTH	TOTAL COST
	QTY	UNIT	QTY	UNIT	DES	QTY	PROD						
ADAM ADAMS COUNTY													
2311 GRADING	113	1 miles	8	pass mi	100	9048	12	1	754	134,876	193,024	0	327,900
2313 RE-GRAVELING		1 miles		cu yd	100	5655	150	6	226	48,039	48,256	67,860	164,155
2321 POTHOLE REPAIR	648	3 miles	1	ton	100	648	2	2	648	115,914	25,920	25,920	167,754
2322 CRACK SEALING	648	3 miles	5	gal	100	3240	24	3	405	72,446	21,600	28,215	122,261
2323 BLADE PATCHING		3 miles	1	ton	100	648	75	10	86	16,355	12,522	46,182	75,059
2324 SEAL COATING (B	ST) 648	3 miles	0.2	road mi	100	130	2.5	21	1088	206,852	104,429	357,420	668,701
2331 SHOULDER BLADI		6 miles	0.4	shld mi	100	518	4	4	518	105,754			175,220
2332 SHOULDER REPAI	R 1296	6 miles	0.5	cu yd	100	648	20	4	130	26,438	15,552	77,760	119,750
2390 OTHER ROAD MAI	NT 1779	9 miles	1	hours	100	1779	16	2	222	39,783	3,558	2,224	45,565
2411 DITCHING W/GRAI	DER 1296	3 miles	0.1	ditch mi	100	130	3	4	173	35,251	23,155	0	58,406
2412 DITCHING W/DITC	HER 1296	6 miles	10	ditch ft	100	12960	500	6	155	33,003	18,855	0	51,858
2421 CULVERT CLEANII	NG 2669	9 each	1	culverts	100	2669	20	2	267	54,468	4,272	0	58,740
2422 CULVERT REP/RE	PL 2669	9 each	0.2	lin ft	100	534	40	6	80	15,611	8,512	13,433	37,556
2490 OTHER DRAINAGE	MTCE 1779	9 miles	1	hours	100	1779	16	2	222	45,370	22,240	0	67,610
2511 BRIDGE/STRUCT N	ITCE 124	4 each	0.5	hours	100	62	24	3	8	1,526	520	52	2,098
2512 BRIDGE/STRUCT F	REPAIR 124	4 each	0.3	hours	100	37	24	3	5	939	320	32	1,291
2590 OTHER BRG/STR I	MAINT 124	4 each	0.25	hours	100	31	24	3	4	763	260	26	1,049
2641 SIGN MAINTENAN	CE 45000	0 each	0.02	hours	100	900	24	2	75	17,184	6,000	3,000	26,184
2642 GUARDRAIL REPA	IR 3240) feet	0.5	lin ft	100	1620	60	2	54	12,372	4,320	2,700	19,392
2643 TRAFFIC MARKING	SS 194	4 miles	2000	ft	100	3888000	8400	2	926	212,119	74,064	92,580	378,763
2660 SNOW & ICE CONT	ROL 1779	9 miles	2.2	hours	100	3914	8	1	489	112,086	82,186	58,704	252,976
2670 STREET CLEANING	G 1779	9 miles	1.3	hours	100	2313	32	4	289	55,364	31,234	0	86,598
2690 OTHER TRAFFIC N	IAINT 1779	9 miles	0.1	hours	100	178	16	2	22	5,086	1,776	444	7,306
2712 BRUSH CONTROL	MECH 1296	6 miles	0.1	shldr mi	100	130	3	3	130	25,353	22,464	864	48,681
2713 BRUSH CONTROL	MANUAL 1296	6 miles	1	hours	100	1296	48	4	108	22,032	12,960	1,350	36,342
2721 CHEM VEG CONTR	RL-MECH 1296	6 miles	0.1	shldr mi	100	130	12	2	22	4,406	3,802	1,620	9,828
2722 CHEM VEG CONTR	RL-MAN 1296	6 miles	0.1	hours	100	130	16	2	16	3,305	2,851	648	6,804
2731 LANDSCAPE MAIN	T 1296	6 miles	1	hours	100	1296	32	4	162	28,979	2,592	3,240	34,811
2751 LITTER CONTROL	1296	6 miles	1	hours	100	1296	16	2	162	28,979	2,592	1,620	33,191
2761 SLOPE REPAIR	1296	6 miles	0.7	hours	100	907	32	4	114	23,174	15,904	0	39,078
2790 OTHER ROADSIDE	MAINT 129	6 miles		hours	100	130	32	4	16	3,346			5,642
2910 MAINTENANCE AD	MIN ·	1 year	5000	hours	100	5000	8	1	625	150,000	20,000	0	170,000
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And, from the Work Program and Budget, the details of Labor, Equipment and Materials resource requirements can be documented and analyzed.

See samples of Labor, Equipment and Material resource requirements reports below.

March 2003—Draft

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LABOR REQUIREMENTS REPORT (SUMMARY) COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

Mgmt Unit: ADAMS COUNTY

	ACTIVITY				F	PERSON D	AYS BY MO	ONTH						TOTAL	TOTAL
CODE	NAME	OCT	NOV	DEC	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	NEED	COST
L201	Maint Worker I	INVENTOR'	Y: 1	Α	VAILABILI	TY: 90%									
	PERSON DAYS REQUIRED	0	0	0	0	0	0	0	0	4	90	89.6	40.8	224.4	35904
	AVG NO STAFF REQUIRED:	0	0	0	0	0	0	0	0	0.2	5	4.7	2.2	1	
L202	Maint Worker II	INVENTOR	Y: 1	А	VAILABILI	TY: 90%									
	PERSON DAYS REQUIRED	360	383.3	278.5	243.7	318.9	395.5	533.9	411.7	265.5	386.8	385.7	290.4	4253.9	760937
	AVG NO STAFF REQUIRED:	18.2	23.7	14.7	12.9	18.6	22	28.2	21.8	13.4	21.5	20.4	15.4	19.1	
L203	Maint WorkerIII	INVENTOR	V· 1	Δ	VAILABILI	TY: 90%									
LEGO	PERSON DAYS REQUIRED	83.8	95.3	149.2	147.4	154	200.6	313.1	220.3	86.1	193.9	193.4	131.9	1969	451138
	AVG NO STAFF REQUIRED:		5.9	7.9	7.8	9	11.1	16.6	11.7	4.3	10.8	10.2	7	8.9	.01.00
L206	Sign Tech	INVENTOR'	Y: 1	Α	VAILABILI	TY: 90%									
	PERSON DAYS REQUIRED	11.8	12.4	12.4	12.2	12.8	12.8	12.8	12.8	198.2	290.4	290.4	198	1077	246761
	AVG NO STAFF REQUIRED:	0.6	0.8	0.7	0.6	0.7	0.7	0.7	0.7	10	16.1	15.4	10.5	4.8	
L209	Supervisor	INVENTOR	Y: 1	А	VAILABILI	TY: 90%									
	PERSON DAYS REQUIRED	52.8	52.8	52.5	52.5	51.8	51.8	51.8	51.8	51.8	73.2	73.1	60.9	676.8	162432
	AVG NO STAFF REQUIRED:	2.7	3.3	2.8	2.8	3	2.9	2.7	2.7	2.6	4.1	3.9	3.2	3	
													TOTA	L COST:	1657172
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EQUIPMENT REQUIREMENTS REPORT (SUMMARY) COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

Mgmt Unit: ADAMS COUNTY

RESOURCE CODE NAME	OCT NOV	EQUIPMENT HOURS BY MONTH DEC JAN FEB MAR	APR MAY	JUN JUL	AUG SEP	TOTAL TOTAL NEED COST
E101 Grader EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 681.6 1280.8 4.8 11.1	1 AVAIL ABILI TY 80 301.6 301.6 603.2 677.6 2.2 2.2 5 5.3	1799.2 1189 13.4 8	.6 688 87.2 .9 4.9 0.7	87.2 87.: 0.6 0.0	
E102 Pickup EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 1732.8 2323.2 12.3 20.2	1 AVAIL ABILI TY 80 1312 1306.4 1 626.4 1792 9.8 9.7 13.4 14	2916 2388 21.7 17		1431.2 1338.4 10.6 1	
E103 Dump truck EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 356.0 399.2 2.5 3.5	1 AVAIL ABILI TY 80 936.8 929.6 951.2 1221.6 7 6.9 7.8 9.5	1149.6 268 8.6	.8 274.4 964 2 1.9 7.5	960.8 566. 7.1 4.2	
E104 Sign Truck EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 47.2 49.6 0.3 0.4	1 AVAIL ABILI TY 80 49.6 48.8 51.2 51.2 0.4 0.4 0.4 0.4	51.2 51 0.4 0	.2 792.8 1161.6 .4 5.6 9.1	1161.6 79: 8.6 5.9	
E105 Water truck EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 126.4 123.2 0.9 1.1	1 AVAIL ABILI TY 80 48.8 48.8 48 122.4 0.4 0.4 0.4 1		48 48 219.2 .4 0.3 1.7	218.4 120.4 1.6 0.4	
E106 Loader EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 78.4 74.4 0.5 0.6	1 AVAIL ABILI TY 90 0 0 0 74.4 0 0 0 0.5	74.4 22 0.5 0	.4 21.6 192 .1 0.1 1.3	191.2 93.0 1.3 0.0	
E107 Patch truck EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 576.0 376 3.6 2.9	1 AVAIL ABILI TY 90 509.6 376 505.6 637.6 3.4 2.5 3.7 4.4	372 106 2.5 0	.4 106.4 0 .7 0.7 0	0 106. 0 0.	
E108 Air compressor EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 110.4 110.4 0.7 0.9	1 AVAIL ABILI TY 90 110.4 110.4 106.4 106.4 0.7 0.7 0.8 0.7	106.4 106 0.7 0	.4 106.4 0 .7 0.7 0	0 106.4 0 0.5	
E109 Distributor EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D .0 0 0 0	1 AVAIL ABILI TY 80 0 0 0 0 0 0 0	0 0	0 16 188.8 0 0.1 1.5	188 90.4 1.4 0.7	
E110 Steel Roller EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 78.4 74.4 0.6 0.6	1 AVAIL ABILI TY 80 0 0 0 74.4 0 0 0 0.6	74.4 0.6	0 16 17.6 0 0.1 0.1	17.6 17.0 0.1 0.1	
E111 Plate compactor EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D .0 0 0 0	1 AVAIL ABILI TY 80 0 0 0 0 0 0 0	0 0	0 16 17.6 0 0.1 0.1	17.6 17.0 0.1 0.1	
E112 Broom EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 48.0 105.6 0.3 0.8	1 AVAIL ABILI TY 90 104.8 97.6 96.8 96.8 0.7 0.6 0.7 0.7	566.4 634 3.7 4	.4 116.8 288.8 .2 0.7 2	288 190.4 1.9 1.3	
E113 Rub tire roller EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D .0 0 0 0	1 AVAIL ABILI TY 90 0 0 0 0 0 0 0		0 0 171.2 0 0 1.2	170.4 72.6 1.1 0.9	
E114 Excavator EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 24.8 25.6 0.2 0.2	1 AVAIL ABILI TY 90 3.2 3.2 26.4 71.2 0 0 0.2 0.5	48 88 0.3 0	.8 44 44 .6 0.3 0.3	44 4- 0.3 0.3	
E116 Chipper EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 51.2 51.2 0.4 0.4	1 AVAIL ABILI TY 80 48 48 44.8 44.8 0.4 0.4 0.4 0.4	45.6 45 0.3 0	.6 45.6 45.6 .3 0.3 0.4	45.6 45.0 0.3 0.3	
E117 Chainsaw EQUIP HOURS REQUIRE AVG UNITS REQUIRED:	INVENTORY: D 102.4 102.4 0.7 0.9	1 AVAIL ABILI TY 80 96 96 89.6 89.6 0.7 0.7 0.7 0.7	91.2 91 0.7 0	.2 91.2 91.2 .7 0.6 0.7	91.2 91.3 0.7 0.3	
E119 Mower EQUIP HOURS REQUIRE	INVENTORY: D 32.0 32	1 AVAIL ABILI TY 80 29.6 29.6 27.2 27.2	28 2	28 28 28	28 29	3 345.6 10368

MATERIAL/OTHER RESOURCE REQUIREMENTS REPORT (SUMMARY)
COUNTY ROAD ADMINISTRATION BOARD
Maintenance Management Program
Mg ADAMS COUNTY Mgmt Unit:

0005	RESOURCE				N	MATERIAL/	OTHER RE	QUIREME	TNS BY M	НТИС			TOTAL	TOTAL
CODE	NAME/UNITS OCT I	NOV	DEC	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	TOTAL NEED	TOTAL COST
M301	5/8" crush roc	k												
	CY 1470	2815	1400	1220	1220	2615	1395	112	108	8664	8624	3744	33387	400644
M302	Cold Mix Ton													
	116.4	66.4	99.8	66.4	99.8	132.8	66.4	0	0	0	0	0	648	25920
M303	Crack fille r Gal													
	1380	1380	1380	1380	1330	1330	1330	1330	1330	0	0	1330	13500	27000
M304	Sand CY													
	13.8	13.8	13.8	13.8	13.3	13.3	13.3	13.3	13.3	0	0	13.3	135	1215
M305	Tack oil Gal													
	0	0	0	0	0	0	0	0	300	330	330	330	1290	1032
M306	Hot Mix Cla ss Ton													
	0	0	0	0	0	0	0	0	300	330	330	330	1290	45150
M307	CRS2 or CN Gal	2								224222	0.40500	400500		
14000	0	0	0	0	0	0	0	0	0	321000	319500	136500	777000	77700
M308	Culvert Ft 0	0	0	0	0	0	0	112	108	104	104	104	F22	6384
M311	Markers	U	U	U	U	U	0	112	108	104	104	104	532	0304
WISTI	Ea 0	0	0	0	0	0	0	0	0	128400	127800	54600	310800	31080
M391	Misc materi als		Ü	Ü	Ü	O	O	Ü	Ü	120400	127000	54000	310000	31000
10001	\$ 1220	878	12503	12497	12634	13006	13408	1776	1459	1458	1458	1448	73745	73745
M392	Misc sign m atrl		.2000	.2.0.	.200		.0.00							707.10
	\$ 260	272	272	272	296	296	296	296	18836	28056	28056	18816	96024	96024
													COST:	785894

And, more detailed use of resources can be shown by activity.....

LABOR REQUIREMENTS REPORT (DETAIL) COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

CODE	ACTIVITY NAME	OCT	NOV	DEC	JAN	PERSON I	DAYS BY N MAR	MONTH APR	MAY	JUN	JUL	AUG	SEP	TOTAL NEED	TOTAL COST
					N	Maint Worke	rl L	201							
	DAM - ADAMS COUNTY LADE PATCHING	0	0	0	0	0	0	0	0	4	4.4	4.4	4.4	17.2	2752
	DAM - ADAMS COUNTY EAL COATING (BST)	0	0	0	0	0	0	0	0	0	85.6	85.2	36.4	207.2	33152
тс	DTAL:	0	0	0	0	0	0	0	0	4	90	89.6	40.8	224.4	35904
					N	Maint Worke	rll L	202							
AE 2311 GF	DAM - ADAMS COUNTY RADING	75.4	150.8	37.7	37.7	75.4	75.4	150.8	75.4	75.4	0	0	0	754	134876
	DAM - ADAMS COUNTY E-GRAVELING	19.6	18.6	0	0	0	18.6	18.6	0	0	0	0	0	75.4	13488
	DAM - ADAMS COUNTY DTHOLE REPAIR	116.4	66.4	99.8	66.4	99.8	132.8	66.4	0	0	0	0	0	648	115914
	DAM - ADAMS COUNTY RACK SEALING	41.4	41.4	41.4	41.4	39.9	39.9	39.9	39.9	39.9	0	0	39.9	405	72446
	DAM - ADAMS COUNTY LADE PATCHING	0	0	0	0	0	0	0	0	10	11	11	11	43	7692
	DAM - ADAMS COUNTY EAL COATING (BST)	0	0	0	0	0	0	0	0	0	235.4	234.3	100.1	569.8	101926
	DAM - ADAMS COUNTY HOULDER BLADING	0	0	0	0	0	0	129.6	129.6	0	0	0	0	259.2	46366
	DAM - ADAMS COUNTY HOULDER REPAIR	0	14.2	14	12.2	12.2	12.2	0	0	0	0	0	0	64.8	11591
	DAM - ADAMS COUNTY THER ROAD MAINT	18.6	18.6	19	19	18.4	18.4	18.4	18.4	18.4	18.4	18.4	18.4	222.4	39783
	DAM - ADAMS COUNTY TCHING W/GRADER	0	0	0	0	0	0	0	17	17.2	17.4	17.4	17.4	86.4	15455
	DAM - ADAMS COUNTY TCHING W/DITCHER	0	0	0	0	0	0	0	10.2	10.4	10.4	10.4	10.4	51.8	9266
	DAM - ADAMS COUNTY JLVERT CLEANING	12.5	12.5	12.6	12.6	12.6	10.1	10.1	10.1	10.1	10.1	10.1	10.1	133.5	23880
	DAM - ADAMS COUNTY JLVERT REP/REPL	0	0	0	0	0	0	0	11.2	10.8	10.4	10.4	10.4	53.2	9516
	DAM - ADAMS COUNTY THER DRAINAGE MTCE	9.6	9.3	9.3	9.3	9.3	9.2	9.2	9.2	9.2	9.2	9.2	9.2	111.2	19891
	DAM - ADAMS COUNTY RIDGE/STRUCT MTCE	0	0	0	0	0	1	1	0.6	0.6	1	1	0	5.2	930
	DAM - ADAMS COUNTY RIDGE/STRUCT REPAIR	0	0	0	0	0	0	0	0	0.8	0.8	0.8	0.8	3.2	572
	DAM - ADAMS COUNTY THER BRG/STR MAINT	0	0	0.4	0.4	0.4	0.2	0.2	0.2	0.2	0.2	0.2	0.2	2.6	465
	DAM - ADAMS COUNTY FREET CLEANING	18	18.3	18.3	18.3	18	18	18	18	18	18	18	18	216.9	38799

To assist in leveling the workload over various months or specific periods of the year, and to assist in identifying resource needs on a month-to-month and annual basis, Work Calendars and Workload Distribution reports are useful.

The Work Calendar and Workload Distribution can be used as a baseline for scheduling specific maintenance work activities....often done on a weekly or bi-weekly basis.

Samples of a Work Calendar and a Workload Distribution report are shown below.

CODE	ACTIVITY NAME/ANNUAL WORK QTY	CREW SIZE	ОСТ	NOV	DEC	CREW JAN	DAYS PLAN	NNED MAR	APR	MAY	JUN	JUL	AUG	SEP	ANNUAL TOTAL	AVG DAILY PROD
	ADAM ADAMS COUNTY															
	GRADING 9048 pass mi	1	75.4	150.8	37.7	37.7	75.4	75.4	150.8	75.4	75.4	0	0	0	754	12
2313	RE-GRAVELING 5655 cu yd	6	9.8	9.3	0	0	0	9.3	9.3	0	0	0	0	0	37.7	150
2321	POTHOLE REPAIR 648 ton	2	58.2	33.2	49.9	33.2	49.9	66.4	33.2	0	0	0	0	0	324	2
2322	CRACK SEALING 3240 gal	3	13.8	13.8	13.8	13.8	13.3	13.3	13.3	13.3	13.3	0	0	13.3	135	24
2323	BLADE PATCHING 648 ton	10	0	0	0	0	0	0	0	0	2	2.2	2.2	2.2	8.6	75
2324	SEAL COATING (BST) 130 road mi	21	0	0	0	0	0	0	0	0	0	21.4	21.3	9.1	51.8	2.5
	SHOULDER BLADING 518 shld mi	4	0	0	0	0	0	0	64.8	64.8	0	0	0	0	129.6	4
	SHOULDER REPAIR 648 cu yd	4	0	7.1	7	6.1	6.1	6.1	0	0	0	0	0	0	32.4	20
	OTHER ROAD MAINT 1779 hours	2	9.3	9.3	9.5	9.5	9.2	9.2	9.2	9.2	9.2	9.2	9.2	9.2	111.2	16
	DITCHING W/GRADER 130 ditch mi	4	0	0	0	0	0	0	0	8.5	8.6	8.7	8.7	8.7	43.2	3
	DITCHING W/DITCHER 12960 ditch ft	6	0	0	0	0	0	0	0	5.1	5.2	5.2	5.2	5.2	25.9	500
	CULVERT CLEANING 2669 culverts	2	12.5	12.5	12.6	12.6	12.6	10.1	10.1	10.1	10.1	10.1	10.1	10.1	133.5	20
	CULVERT REP/REPL 534 lin ft	6	0	0	0	0	0	0	0	2.8	2.7	2.6	2.6	2.6	13.3	40
	OTHER DRAINAGE MTCE 1779 hours	2	9.6	9.3	9.3	9.3	9.3	9.2	9.2	9.2	9.2	9.2	9.2	9.2	111.2	16
	BRIDGE/STRUCT MTCE 62 hours	3	0	0	0	0	0	0.5	0.5	0.3	0.3	0.5	0.5	0	2.6	24
	BRIDGE/STRUCT REPAIR 37 hours	3	0	0	0	0	0	0	0	0	0.4	0.4	0.4	0.4	1.6	24
	OTHER BRG/STR MAINT 31 hours SIGN MAINTENANCE	3	2.9	3	0.2	0.2	3.2	0.1	0.1 3.2	0.1	0.1 3.2	0.1 3.2	0.1 3.2	0.1 3.2	1.3 37.5	24 24
	900 hours GUARDRAIL REPAIR	2	2.9	2.4	2.4	2.3	2.2	3.2	2.2	3.2 2.2	2.2	2.2	2.2	2.2	27	60
	1620 lin ft TRAFFIC MARKINGS	2	0	0	0	0	0	0	0	0	92.7	138.8	138.8	92.6	462.9	8400
	3888000 ft SNOW & ICE CONTROL	1	0	0	97.9	97.9	97.8	97.8	97.8	0	0	0	0	0	489.2	8
	3914 hours STREET CLEANING	4	6	6.1	6.1	6.1	6	6	6	6	6	6	6	6	72.3	32
	2313 hours OTHER TRAFFIC MAINT	2	0.7	0.8	0.8	0.8	1	1	1	1	1	1	1	1	11.1	16
	178 hours BRUSH CONTROL-MECH	3	4	4	3.7	3.7	3.4	3.4	3.5	3.5	3.5	3.5	3.5	3.5	43.2	3
	130 shldr mi BRUSH CONTROL-MANUAL	4	2.4	2.4	2.3	2.3	2.2	2.2	2.2	2.2	2.2	2.2	2.2	2.2	27	48
	1296 hours CHEM VEG CONTRL-MECH	2	0.8	0.8	0	0	0.8	1.2	1.2	1.2	1.2	1.2	1.2	1.2	10.8	12
2722	130 shldr mi CHEM VEG CONTRL-MAN	2	0.7	0	0	0	0.7	0.7	1.5	0.9	0.9	0.9	0.9	0.9	8.1	16
	130 hours LANDSCAPE MAINT	4	3.7	0	0	0	0	3.8	8	8.2	4.2	4.2	4.2	4.2	40.5	32
2751	1296 hours LITTER CONTROL	2	6.6	6.6	6.6	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	81	16
	1296 hours SLOPE REPAIR	4	2.7	2.8	0	0	2.9	8.6	5.7	5.7	0	0	0	0	28.4	32
	907 hours OTHER ROADSIDE MAINT	4	0.4	0.4	0.4	0.4	0.4	0.3	0.3	0.3	0.3	0.3	0.3	0.3	4.1	32
	130 hours MAINTENANCE ADMIN 5000 hours	1	52.8	52.8	52.5	52.5	51.8	51.8	51.8	51.8	51.8	51.8	51.8	51.8	625	8

WORKLOAD DISTRIBUTION REPORT COUNTY ROAD ADMINISTRATION BOARD Maintenance Management Program

ACTIVITY						Person Day								CREW	CREW
CODE NAME	OCT	NOV	DEC	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	TOTAL	SIZE	DAYS
ADAM ADAMS COUNTY															
2311 GRADING	75	151	38	38	75	75	151	75	75				754	1	754
2313 RE-GRAVELING	59	56				56	56						226	6	38
2321 POTHOLE REPAIR	116	66	100	66	100	133	66						648	2	324
2322 CRACK SEALING	41	41	41	41	40	40	40	40	40			40	405	3	135
2323 BLADE PATCHING									20	22	22	22	86	10	9
2324 SEAL COATING (BST)										449	447	191	1088	21	52
2331 SHOULDER BLADING							259	259					518	4	130
2332 SHOULDER REPAIR		28	28	24	24	24							130	4	32
2390 OTHER ROAD MAINT	19	19	19	19	18	18	18	18	18	18	18	18	222	2	111
2411 DITCHING W/GRADER								34	34	35	35	35	173	4	43
2412 DITCHING W/DITCHER								31	31	31	31	31	155	6	26
2421 CULVERT CLEANING	25	25	25	25	25	20	20	20	20	20	20	20	267	2	134
2422 CULVERT REP/REPL								17	16	16	16	16	80	6	13
2490 OTHER DRAINAGE MTCE	19	19	19	19	19	18	18	18	18	18	18	18	222	2	111
2511 BRIDGE/STRUCT MTCE						2	2	1	1	2	2		8	3	3
2512 BRIDGE/STRUCT REPAIR									1	1	1	1	5	3	2
2590 OTHER BRG/STR MAINT			1	1	1	0	0	0	0	0	0	0	4	3	1
2641 SIGN MAINTENANCE	6	6	6	6	6	6	6	6	6	6	6	6	75	2	38
2642 GUARDRAIL REPAIR	5	5	5	5	4	4	4	4	4	4	4	4	54	2	27
2643 TRAFFIC MARKINGS									185	278	278	185	926	2	463
2660 SNOW & ICE CONTROL			98	98	98	98	98						489	1	489
2670 STREET CLEANING	24	24	24	24	24	24	24	24	24	24	24	24	289	4	72
2690 OTHER TRAFFIC MAINT	1	2	2	2	2	2	2	2	2	2	2	2	22	2	11
2712 BRUSH CONTROL-MECH	12	12	11	11	10	10	11	11	11	11	11	11	130	3	43
2713 BRUSH CONTROL-MANUAL	10	10	9	9	9	9	9	9	9	9	9	9	108	4	27
2721 CHEM VEG CONTRL-MECH	2	2			2	2	2	2	2	2	2	2	22	2	11
2722 CHEM VEG CONTRL-MAN	1				1	1	3	2	2	2	2	2	16	2	8
2731 LANDSCAPE MAINT	15					15	32	33	17	17	17	17	162	4	41
2751 LITTER CONTROL	13	13	13	14	14	14	14	14	14	14	14	14	162	2	81
2761 SLOPE REPAIR	11	11			12	34	23	23					114	4	28
2790 OTHER ROADSIDE MAINT	2	2	2	2	2	1	1	1	1	1	1	1	16	4	4
2910 MAINTENANCE ADMIN	53	53	53	53	52	52	52	52	52	52	52	52	625	1	625
TOTAL PERSON DAYS:	508	544	493	456	538	661	912	697	606	1034	1032	722	8201		
WORK DAYS/MONTH/PERSON:	22	18	21	21	19	20	21	21	22	20	21	21	3201		
ESTIMATED STAFF NEEDED:	23	30	24	22	28	33	43	33	28	52	49	34	33		